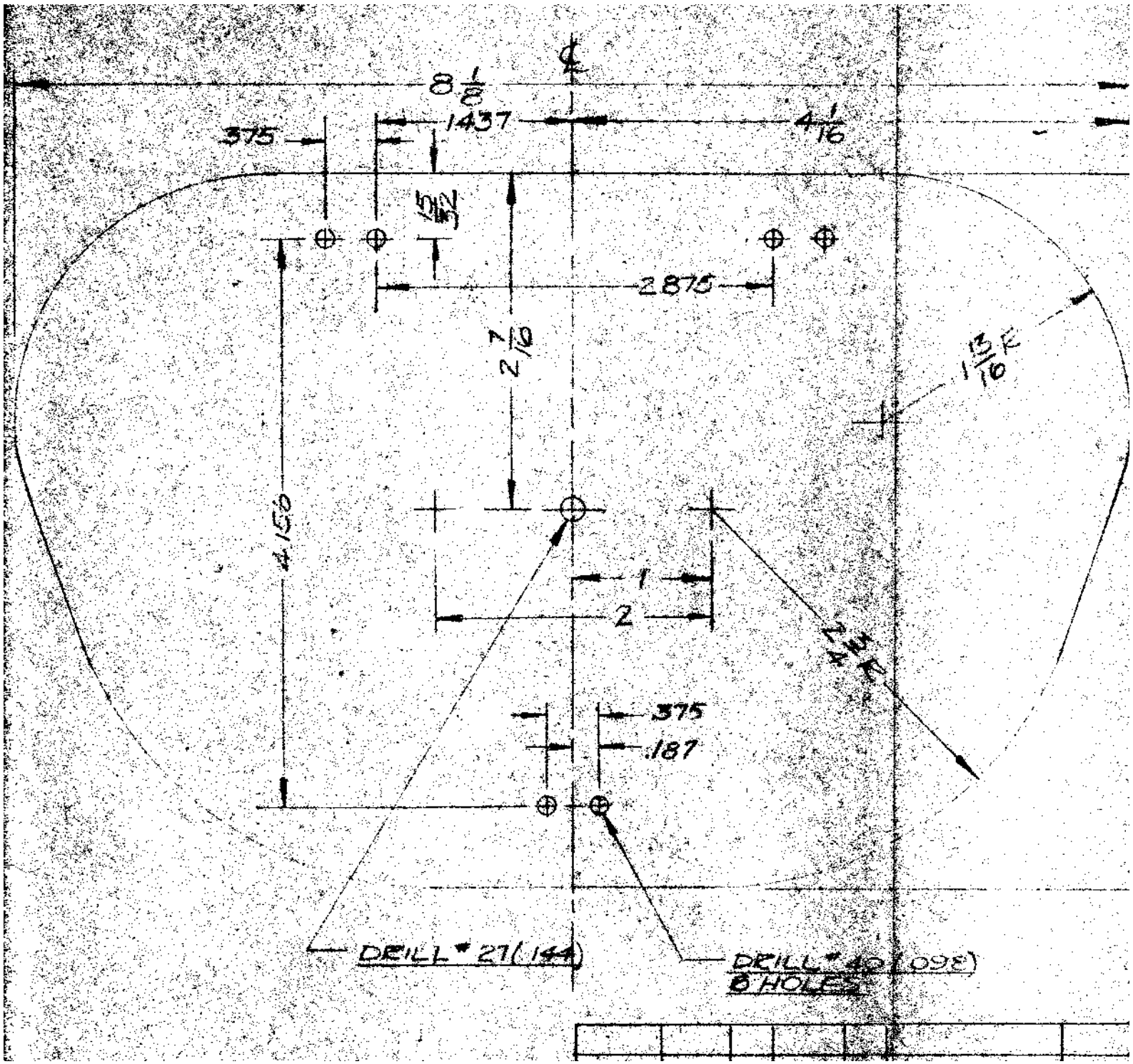
8 1/8
1.437
4 1/16
.375
15/32
2.875
2 7/10
1 13/16 R
4.156
1
2
2 1/4 R
.375
.187
DRILL # 27 (.144)
DRILL # 40 (.098)
8 HOLES